



CERTIFICATE OF ANALYSIS

PRODUCT NAME : L-ISOLEUCINE FOR BIOCHEMISTRY

CAS No : 73-32-5
Mol. Formula : C₆H₁₃NO₂
Mol. WT : 131.18
Date of analysis : 08/02/22

Product code : 15120
Batch No. : MCR-25000
Mfd. : Feb. 2022
Exp. : Jan. 2027

S. R	Test	Specification	Observation
1	Description	White to almost white crystalline powder or powder.	Almost white crystalline powder.
2	Assay	99% w/w min	99.23% w/w
3	Specific rotation $[\alpha]^{20}_D$ C = 2, 5 N HCl	+ 36 to + 37°	+ 36.22°
4	Loss on drying at 110°C	0.5% max	0.12%
5	Chloride (Cl)	0.01% max	< 0.01%
6	Sulphate (SO ₄)	0.01% max	< 0.01%
7	Iron (Fe)	0.001% max	< 0.001%
8	Heavy metals (Pb)	0.001% max	< 0.001%
9	Ammonium (NH ₄)	0.01% max	< 0.01%

REMARK: THE PRODUCT COMPLIES WITH THE ABOVE SPECIFICATIONS

[Tested By]

[QC Incharge]

**HEAD-QUALITY ASSUARANCE
(G.G.Salian)**

Note: Computer generated image requires no sign.

MOLYCHEM Office: 78/80 Babu Genu Road, Souri Bldg., 2nd Floor, Mumbai – 400 002 (INDIA)
Tel: +91 22 4066 8111, 2205 7772 . Fax: + 91 22 2203 4442. Email : info@molychem.net
**Works: Plot No.B/9, Badlapur M.I.D.C.,OPP.Shobhavat Textile Co.,
Kulgaon, Badlapur (E), Dist.-Thane-421 503**