



CERTIFICATE OF ANALYSIS

Date: 20/03/18

PRODUCT NAME : HEPES (BUFFER)

CAS No : 7365-45-9
Mol. Formula : $C_8H_{18}N_2O_4S$
Mol. WT : 238.30
Exp. : Feb. 2023

Product code : 52780
Batch No : MCR-1026-02
Mfd. : March 2018

S. R	Test	Specification	Observation
1	Assay	99 % min	99.22%
2	Melting point	210 - 220	212.8
3	Loss on drying at 105°C	1% max	0.06
4	Chloride (Cl)	0.01% max	<0.01%
5	Sulphate (SO ₄)	0.01% max	<0.01%
6	Iron (Fe)	0.0005% max	<0.0005%
7	Heavy metals (asPb)	0.0005%max	<0.0005%
8	A 5%aq., 250 nm Smooth curve from 230 – 350 nm	0.05 max	0.02

REMARK: THE PRODUCT COMPLIES WITH THE ABOVE SPECIFICATIONS

[Tested By]

[QC Incharge]

HEAD-QUALITY ASSUARANCE
(G.G.Salian)

Note: Computer generated image requires no sign.

MOLYCHEM Office: 78/80 Babu Genu Road, Souri Bldg., 2nd Floor, Mumbai – 400 002 (INDIA)
Tel: +91 22 4066 8111, 2205 7772 . **Fax:** + 91 22 2203 4442. **Email :** info@molychem.net
Works: Plot No. B/9, Badlapur M.I.D.C., OPP.Shobhavat Textile Co.,
Kulgaon, Badlapur (E), Dist.-Thane-421 503