

Material Safety Data Sheet



TWEEN®-80 AR (Polyoxyethylene (20) Sorbitan Monooleate)

VERSION : 05
REVISION DATE : 14/06/2025
EFFECTIVE DATE : 16/06/2025

Product Code : 26775

Page 1 of 11

1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name : **TWEEN®-80 AR**
(Polyoxyethylene (20) Sorbitan Monooleate)
Product code : 26775
Identification of the product : **TWEEN®-80 AR**
(Polyoxyethylene (20) Sorbitan Monooleate)
CAS No : 9005-65-6
EC No. : 500-019-9
Synonyms : Polysorbate 80, Polyoxyethylene sorbitan monooleate, Sorbimacrogol oleate 300

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Manufacture of substances

1.3. Details of the supplier of the safety data sheet

Company identification **MOLYCHEM INDIA LLP**
Office: Maker Tower 'E', 41-A2, 4th Floor, Above Maker Arcade, Cuffe Parade, Mumbai 400 005 (INDIA)
Tel: +91 22 4066 8111, 2205 7772 .
Email : info@molychem.net
Works: Plot No. B/9, Badlapur M.I.D.C.,
OPP.Shobhavat Textile Co., Kulgaon, Badlapur (E),
Dist.-Thane-421 503.

1.4. Emergency telephone number

Emergency number : +91 22 4066 8111 (10:00am - 6:00 pm)

2. Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

MOLYCHEM INDIA LLP

H.Q. : Maker Tower 'E', 41-A2, 4th Floor, Above Maker Arcade, Cuffe Parade, Mumbai 400 005 (INDIA)

Tel. : +91 22 4066 8111 • Email: info@molychem.net • Web: www.molychem.net

Works : Unit I - Plot No. B/9, Unit II - Plot No. B/11, Badlapur M.I.D.C., Opp. Shobhavat Textile Co., Kulgaon, Badlapur (E), Dist.-Thane-421 503.

•ISO 9001:2015 • ISO 14001: 2015 • ISO 45001:2018 • WHO-GMP Certified • MSME Registered • CAA Registered

Material Safety Data Sheet



TWEEN®-80 AR (Polyoxyethylene (20) Sorbitan Monooleate)

VERSION : 05
REVISION DATE : 14/06/2025
EFFECTIVE DATE : 16/06/2025

Product Code : 26775

Page 2 of 11

No labelling applicable

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

3. Composition/information on ingredients

3.1. Substances

Name : TWEEN®-80 AR
(Polyoxyethylene (20) Sorbitan Monooleate)
CAS-No : 9005-65-6

3.2. Mixtures

Not applicable

4. First aid measures

4.1. Description of first aid measures

First-aid measures general : If you feel unwell, seek medical advice.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Give oxygen or artificial respiration if necessary. If you feel unwell, seek medical advice.
First-aid measures after skin contact : Gently wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash skin with plenty of water.
First-aid measures after eye contact : Remove contact lenses, if present and easy to do. Continue rinsing. Rinse cautiously with water for several minutes. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion : Rinse mouth out with water. If you feel unwell, seek medical advice. Rinse mouth. Call a poison center or a doctor if you feel unwell.
First-aid measures for first aider : First aid workers will be equipped with suitable personal protective equipment.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : None under normal conditions.
Symptoms/effects after skin contact : None under normal conditions.
Symptoms/effects after eye contact : None under normal conditions.
Symptoms/effects after ingestion : None under normal conditions.

MOLYCHEM INDIA LLP

H.Q. : Maker Tower 'E', 41-A2, 4th Floor, Above Maker Arcade, Cuffe Parade, Mumbai 400 005 (INDIA)

Tel. : +91 22 4066 8111 • Email: info@molychem.net • Web: www.molychem.net

Works : Unit I - Plot No. B/9, Unit II - Plot No. B/11, Badlapur M.I.D.C., Opp. Shobhavat Textile Co., Kulgaon, Badlapur (E), Dist.-Thane-421 503.

•ISO 9001:2015 • ISO 14001: 2015 • ISO 45001:2018 • WHO-GMP Certified • MSME Registered • CAA Registered

Material Safety Data Sheet



TWEEN®-80 AR (Polyoxyethylene (20) Sorbitan Monooleate)

VERSION : 05
REVISION DATE : 14/06/2025
EFFECTIVE DATE : 16/06/2025

Product Code : 26775

Page 3 of 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

5. Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : dry chemical powder, alcohol-resistant foam, carbon dioxide (CO₂). Water spray. Dry powder. Foam. Carbon dioxide

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard : No fire hazard.

Explosion hazard : No direct explosion hazard.

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material damage.

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Evacuate unnecessary personnel

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Use personal protective equipment as required. For further information refer to section 8: "Exposure controls/ personal protection"

MOLYCHEM INDIA LLP

H.Q. : Maker Tower 'E', 41-A2, 4th Floor, Above Maker Arcade, Cuffe Parade, Mumbai 400 005 (INDIA)

Tel. : +91 22 4066 8111 • Email: info@molychem.net • Web: www.molychem.net

Works : Unit I - Plot No. B/9, Unit II - Plot No. B/11, Badlapur M.I.D.C., Opp. Shobhavat Textile Co., Kulgaon, Badlapur (E), Dist.-Thane-421 503.

•ISO 9001:2015 • ISO 14001: 2015 • ISO 45001:2018 • WHO-GMP Certified • MSME Registered • CAA Registered

Material Safety Data Sheet



TWEEN®-80 AR (Polyoxyethylene (20) Sorbitan Monooleate)

VERSION : 05
REVISION DATE : 14/06/2025
EFFECTIVE DATE : 16/06/2025

Product Code : 26775

Page 4 of 11

Emergency procedures

: Stop release. Evacuate unnecessary personnel. Stop leak if safe to do so

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up

: Take up liquid spill into absorbent material. Collect spillage. On land, sweep or shovel into suitable containers. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible.

Other information

: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

7. Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling

: Ensure good ventilation of the work station. Wear personal protective equipment. Do not get in eyes, on skin, or on clothing.

Hygiene measures

: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures

: Keep in a cool, well-ventilated place away from heat.

Storage conditions

: Store in original container. Keep container tightly closed. Store in a dry place. Protect from moisture.

Storage away from

: Direct sunlight. Overheating.

7.3. Specific end use(s)

No additional information available

8. Exposure controls/personal protection

8.1. Control parameters

8.1.1. National occupational exposure and biological limit values

MOLYCHEM INDIA LLP

H.Q. : Maker Tower 'E', 41-A2, 4th Floor, Above Maker Arcade, Cuffe Parade, Mumbai 400 005 (INDIA)

Tel. : +91 22 4066 8111 • Email: info@molychem.net • Web: www.molychem.net

Works : Unit I - Plot No. B/9, Unit II - Plot No. B/11, Badlapur M.I.D.C., Opp. Shobhavat Textile Co., Kulgaon, Badlapur (E), Dist.-Thane-421 503.

•ISO 9001:2015 • ISO 14001: 2015 • ISO 45001:2018 • WHO-GMP Certified • MSME Registered • CAA Registered

Material Safety Data Sheet



TWEEN®-80 AR (Polyoxyethylene (20) Sorbitan Monooleate)

VERSION : 05
REVISION DATE : 14/06/2025
EFFECTIVE DATE : 16/06/2025

Product Code : 26775

Page 5 of 11

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Eye protection	: Chemical goggles or safety glasses
Hand protection	: Wear protective gloves
Skin protection	: Wear suitable protective clothing
Respiratory protection	: Wear appropriate mask.
Thermal hazards	: No additional information available

8.2.3. Environmental exposure controls

Avoid release to the environment

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: viscous liquid .
Colour	: Pale yellow or golden yellow or amber
Odour	: faint odour. characteristic odour
Odour threshold	: Not available
pH	: 6 – 8
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: > 100 °C
Flash point	: > 113 °C - closed cup
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available

MOLYCHEM INDIA LLP

H.Q. : Maker Tower 'E', 41-A2, 4th Floor, Above Maker Arcade, Cuffe Parade, Mumbai 400 005 (INDIA)

Tel. : +91 22 4066 8111 • Email: info@molychem.net • Web: www.molychem.net

Works : Unit I - Plot No. B/9, Unit II - Plot No. B/11, Badlapur M.I.D.C., Opp. Shobhavat Textile Co., Kulgaon, Badlapur (E), Dist.-Thane-421 503.

•ISO 9001:2015 • ISO 14001: 2015 • ISO 45001:2018 • WHO-GMP Certified • MSME Registered • CAA Registered

Material Safety Data Sheet



TWEEN®-80 AR (Polyoxyethylene (20) Sorbitan Monooleate)

VERSION : 05
REVISION DATE : 14/06/2025
EFFECTIVE DATE : 16/06/2025

Product Code : 26775

Page 6 of 11

Flammability (solid, gas)	: Non flammable.
Vapour pressure	: < 1.33 hPa at 20 °C
Relative vapour density at 20 °C	: Not available
Relative density	: Not available
Density	: 1.077-1.081g
Solubility	: Water: Soluble in water
Partition coefficient n-octanol/water (Log kow)	: Not available
Viscosity, kinematic	: 400 – 500 mm ² /s at 25 °C
Explosive limits	: Not available

9.2. Other information

Refractive index : 1.471-1.473

10. Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Direct sunlight. Overheating.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Additional information	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitisation	: Not classified

MOLYCHEM INDIA LLP

H.Q. : Maker Tower 'E', 41-A2, 4th Floor, Above Maker Arcade, Cuffe Parade, Mumbai 400 005 (INDIA)

Tel. : +91 22 4066 8111 • Email: info@molychem.net • Web: www.molychem.net

Works : Unit I - Plot No. B/9, Unit II - Plot No. B/11, Badlapur M.I.D.C., Opp. Shobhavat Textile Co., Kulgaon, Badlapur (E), Dist.-Thane-421 503.

•ISO 9001:2015 • ISO 14001: 2015 • ISO 45001:2018 • WHO-GMP Certified • MSME Registered • CAA Registered

Material Safety Data Sheet



TWEEN®-80 AR (Polyoxyethylene (20) Sorbitan Monooleate)

VERSION : 05
REVISION DATE : 14/06/2025
EFFECTIVE DATE : 16/06/2025

Product Code : 26775

Page 7 of 11

Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

12. Ecological information

12.1. Toxicity

Ecology - general	The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute)	Not classified
Hazardous to the aquatic environment, long-term (chronic)	Not classified

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5 Results of PBT and vPvB assessment

No additional information available

12.6 Other adverse effects

No additional information available

13. Disposal considerations

13.1. Waste treatment methods

Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.

MOLYCHEM INDIA LLP

H.Q. : Maker Tower 'E', 41-A2, 4th Floor, Above Maker Arcade, Cuffe Parade, Mumbai 400 005 (INDIA)

Tel. : +91 22 4066 8111 • Email: info@molychem.net • Web: www.molychem.net

Works : Unit I - Plot No. B/9, Unit II - Plot No. B/11, Badlapur M.I.D.C., Opp. Shobhavat Textile Co., Kulgaon, Badlapur (E), Dist.-Thane-421 503.

•ISO 9001:2015 • ISO 14001: 2015 • ISO 45001:2018 • WHO-GMP Certified • MSME Registered • CAA Registered

Material Safety Data Sheet



TWEEN®-80 AR (Polyoxyethylene (20) Sorbitan Monooleate)

VERSION : 05
REVISION DATE : 14/06/2025
EFFECTIVE DATE : 16/06/2025

Product Code : 26775

Page 8 of 11

14. Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

14.1. UN number

UN-No. (ADR) : Not regulated
UN-No. (IMDG) : Not regulated
UN-No. (IATA) : Not regulated
UN-No. (ADN) : Not regulated
UN-No. (RID) : Not regulated

14.2. UN proper shipping name

Proper Shipping Name (ADR) : Not regulated
Proper Shipping Name (IMDG) : Not regulated
Proper Shipping Name (IATA) : Not regulated
Proper Shipping Name (ADN) : Not regulated
Proper Shipping Name (RID) : Not regulated

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR) : Not regulated

IMDG

Transport hazard class(es) (IMDG) : Not regulated

IATA

Transport hazard class(es) (IATA) : Not regulated

ADN

Transport hazard class(es) (ADN) : Not regulated

RID

Transport hazard class(es) (RID) : Not regulated

14.4. Packing group

Packing group (ADR) : Not regulated
Packing group (IMDG) : Not regulated
Packing group (IATA) : Not regulated
Packing group (ADN) : Not regulated
Packing group (RID) : Not regulated

14.5. Environmental hazards

Other information : No supplementary information available

14.6. Special precautions for user

Overland transport

Not regulated

Transport by sea

Not regulated

Air transport

MOLYCHEM INDIA LLP

H.Q. : Maker Tower 'E', 41-A2, 4th Floor, Above Maker Arcade, Cuffe Parade, Mumbai 400 005 (INDIA)

Tel. : +91 22 4066 8111 • Email: info@molychem.net • Web: www.molychem.net

Works : Unit I - Plot No. B/9, Unit II - Plot No. B/11, Badlapur M.I.D.C., Opp. Shobhavat Textile Co., Kulgaon, Badlapur (E), Dist.-Thane-421 503.

• ISO 9001:2015 • ISO 14001: 2015 • ISO 45001:2018 • WHO-GMP Certified • MSME Registered • CAA Registered

Material Safety Data Sheet



TWEEN®-80 AR (Polyoxyethylene (20) Sorbitan Monooleate)

VERSION : 05
REVISION DATE : 14/06/2025
EFFECTIVE DATE : 16/06/2025

Product Code : 26775

Page 9 of 11

Not regulated

Inland waterway transport

Not regulated

Rail transport

Not regulated

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1 EU-Regulations

Not listed on REACH Annex XVII

Not listed on REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on the REACH Candidate List

Not listed on the PIC list (Regulation EU 649/2012)

Not listed on the POP list (Regulation EU 2019/1021)

Not listed on the Ozone Depletion list (Regulation EU 2024/590)

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

Germany

Water hazard class (WGK)

: WGK 3, Highly hazardous to water (Classification according to AwSV).

Hazardous Incident Ordinance (12. BImSchV)

: Is not subject of the Hazardous Incident Ordinance (12. BImSchV)

Netherlands

SZW-lijst van kankerverwekkende stoffen

: The substance is not listed

SZW-lijst van mutagene stoffen

: The substance is not listed

SZW-lijst van reprotoxische stoffen – Borstvoeding

: The substance is not listed

SZW-lijst van reprotoxische stoffen –

: The substance is not listed

Vruchtbaarheid

SZW-lijst van reprotoxische stoffen –

: The substance is not listed

Ontwikkeling

15.2. Chemical safety assessment

MOLYCHEM INDIA LLP

H.Q. : Maker Tower 'E', 41-A2, 4th Floor, Above Maker Arcade, Cuffe Parade, Mumbai 400 005 (INDIA)

Tel. : +91 22 4066 8111 • Email: info@molychem.net • Web: www.molychem.net

Works : Unit I - Plot No. B/9, Unit II - Plot No. B/11, Badlapur M.I.D.C., Opp. Shobhavat Textile Co., Kulgaon, Badlapur (E), Dist.-Thane-421 503.

•ISO 9001:2015 • ISO 14001: 2015 • ISO 45001:2018 • WHO-GMP Certified • MSME Registered • CAA Registered

Material Safety Data Sheet



TWEEN®-80 AR (Polyoxyethylene (20) Sorbitan Monooleate)

VERSION : 05
REVISION DATE : 14/06/2025
EFFECTIVE DATE : 16/06/2025

Product Code : 26775

Page 10 of 11

No chemical safety assessment has been carried out

16. Other information

Abbreviations and acronyms

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand
COD	Chemical oxygen demand
COD	Chemical oxygen demand
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit

MOLYCHEM INDIA LLP

H.Q. : Maker Tower 'E', 41-A2, 4th Floor, Above Maker Arcade, Cuffe Parade, Mumbai 400 005 (INDIA)

Tel. : +91 22 4066 8111 • Email: info@molychem.net • Web: www.molychem.net

Works : Unit I - Plot No. B/9, Unit II - Plot No. B/11, Badlapur M.I.D.C., Opp. Shobhavat Textile Co., Kulgaon, Badlapur (E), Dist.-Thane-421 503.

•ISO 9001:2015 • ISO 14001: 2015 • ISO 45001:2018 • WHO-GMP Certified • MSME Registered • CAA Registered

Material Safety Data Sheet



TWEEN®-80 AR (Polyoxyethylene (20) Sorbitan Monooleate)

VERSION : 05
REVISION DATE : 14/06/2025
EFFECTIVE DATE : 16/06/2025

Product Code : 26775

Page 11 of 11

VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties
Full text of H- and EUH-statements	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 2	Flammable liquids, Category 2
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Narcosis
H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
EUH066	Repeated exposure may cause skin dryness or cracking.

Safety Data Sheet (SDS), EU This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

MOLYCHEM INDIA LLP

H.Q. : Maker Tower 'E', 41-A2, 4th Floor, Above Maker Arcade, Cuffe Parade, Mumbai 400 005 (INDIA)

Tel. : +91 22 4066 8111 • Email: info@molychem.net • Web: www.molychem.net

Works : Unit I - Plot No. B/9, Unit II - Plot No. B/11, Badlapur M.I.D.C., Opp. Shobhavat Textile Co., Kulgaon, Badlapur (E), Dist.-Thane-421 503.

•ISO 9001:2015 • ISO 14001: 2015 • ISO 45001:2018 • WHO-GMP Certified • MSME Registered • CAA Registered